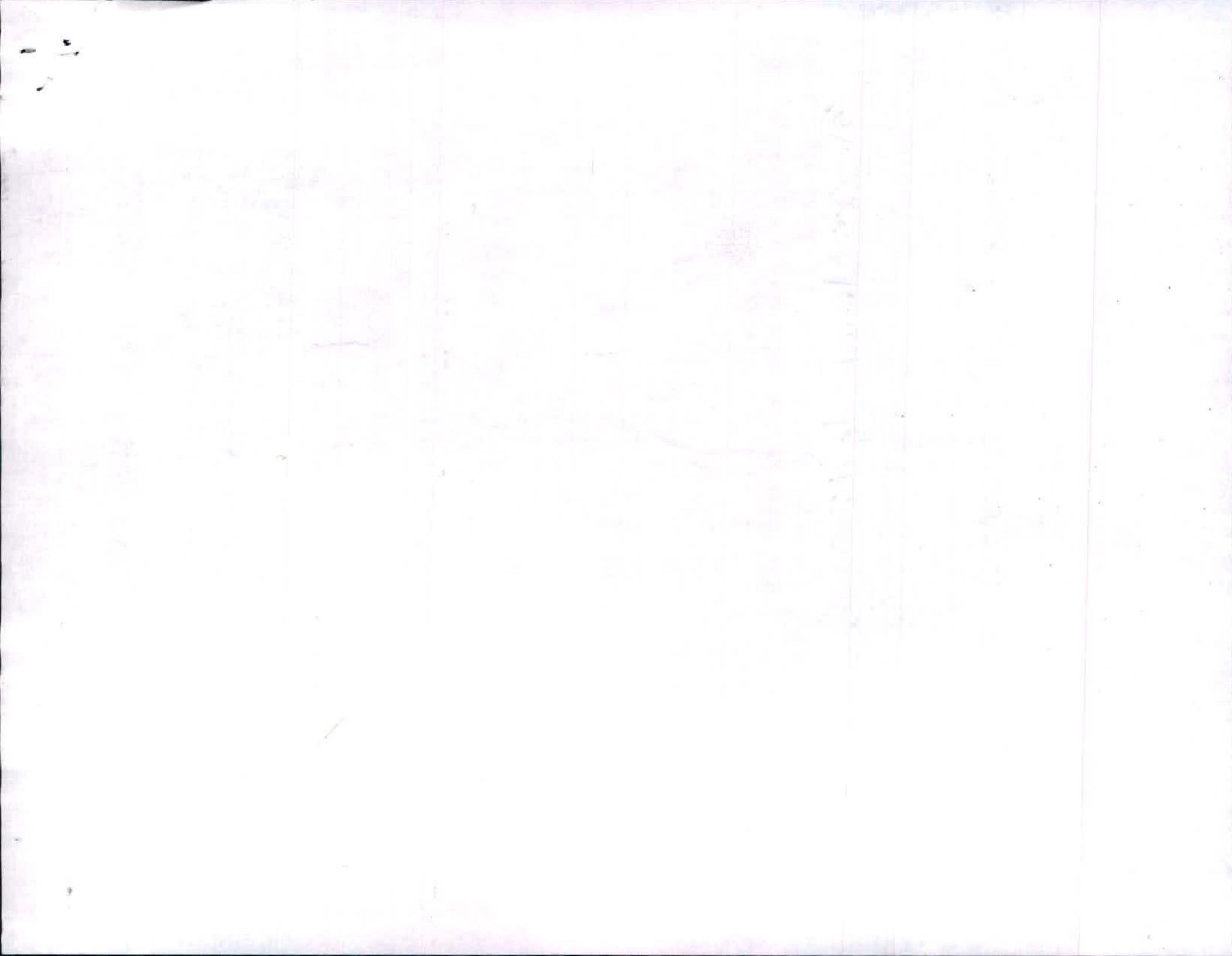


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DART AEROSPACE LTD	Work Order:	23999
Description: DULTEK TUBE	Part Number:	B67-43001-205
Dwg: B67-43001-205	Qty:	10 7

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05.09.02	26471
2	MW	Machine manually per Drawing B67-43001 Rev B Material: M606176T1.750 W.065	B 18489	05.09.02	7
3	DC2	Inspect parts as they come off the machine	BC	05.09.15	7
4	DC8	Second Check	JL	05.09.12	10
5a	MW	Deburr	BC	05.09.15	7
6	ST	Identify & Stock	JL	05.09.21	7
7	A/C	These w/o cost part \$10.76 \$10.76	54C	05.09.30	7
8	DC	Close w/o Inspect Level 21	DB	05/09/30	7
5b	QCS	Inspect Level 15			

Rev	Date	Change	Revised By	Approved



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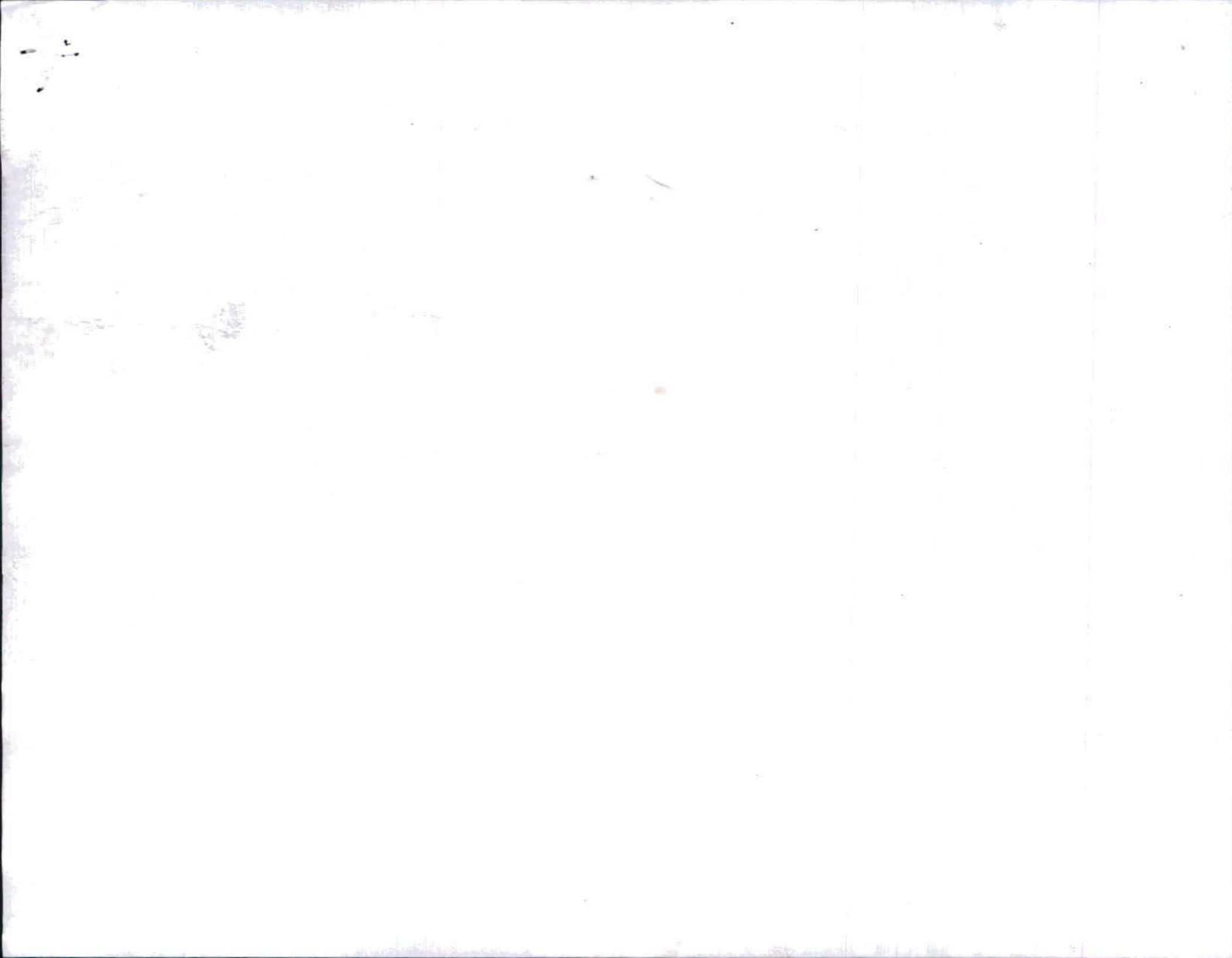
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DART AEROSPACE LTD	Work Order:	239991 B
Description: -205 outer tube	Part Number:	B67-43001 - 205
Inspection Dwg: B67-43001 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.50	$\pm .03$.485	—			
.70 $\times 2$	"	.695	✓			
.125 $\times 8$	$\pm .004$.004	.126	✓			
.45.38	$\pm .03$.45.39	✓			
.35.35	"	.35.35	✓			
.270	$\pm .112^\circ$.270	—			
.2.38	$\pm .03$.2.380	✓			
.8.25	"	.8.250	✓			
.33.45	"	.33.45	—			
$\phi 1.75 \times .065$	"	—	—			Marked
1.50	"	1.50				
.34.45	"	.34.45	✓			
.250	$+.006$ $-.001$.253	—			
.36.875	$\pm .03$.36.875	—			

Measured by:	<u>BG</u>	Audited by:	<u>JL</u>	Prototype Approval:	<u>N/A</u>
Date:	<u>05-09-15</u>	Date:	<u>05-09-15</u>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

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